

LilyPad Basics: E-Sewing

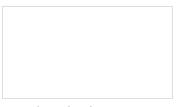
What Are Sewable Electronics?

Sewable electronics combine traditional craft processes (sewing, fashion design, and textile design) with electrical engineering, computer science, and hardware skills.

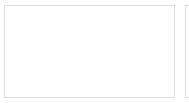
With sewable electronics, you can create e-textiles (electronic textiles), which are often wearable, flexible projects that look less like traditional electronics and more like craft and art projects. Many e-textile projects replace wiring with flexible conductive materials such as conductive thread and fabric. For the projects in this guide, we will be sewing circuits together with conductive thread.

Suggested Reading

If you are new to circuits as a concept, you may want to have a look at some of the tutorials below before continuing.



What is a Circuit? Every electrical project starts with a circuit. Don't know what a circuit is? We're here to help. Voltage, Current, Resistance, and Ohm's Law Learn about Ohm's Law, one of the most fundamental equations in all electrical engineering.



What is Electricity?

We can see electricity in action on our computers, lighting our houses, as lightning strikes in thunderstorms, but what is it? This is not an easy question, but this tutorial will shed some light on it!

Polarity

An introduction to polarity in electronic components. Discover what polarity is, which parts have it, and how to identify it.

What Is LilyPad?

The LilyPad system is a set of sewable electronic pieces designed to help you build soft, sewable, interactive e-textile projects. Using LilyPad pieces is a great way to experiment with electronics through the lens of crafting. Each LilyPad piece has large conductive sew tabs for easy sewing and a rounded shape so as not to snag fabric or cut thread.



The LilyPad system was designed by Leah Buechley while pursuing her Ph.D. in computer science at the University of Colorado Boulder. The commercial version of the kit, which launched in 2007, was collaboratively designed by Leah and SparkFun Electronics. You can learn more about LilyPad at SparkFun.com/LilyPad.



LilyPad Creator Leah Buechley

For more LilyPad tutorials check out our E-Textiles category To browse LilyPad products visit the LilyPad section of the SparkFun catalog



Some LilyPad pieces come in a ProtoSnap configuration, which means all of the individual components – such as LEDs, battery holder, switches, buttons, etc. – are attached to one another in a single functioning circuit board. This allows you to easily program your circuit to do what you want before embedding it in your project. ProtoSnap boards are designed to be easily snapped apart into individual pieces when you're ready to begin creating LilyPad projects.





LilyPad ProtoSnap Development Board Ø DEV-11262 LilyPad LilyMini ProtoSnap O DEV-14063







This is slightly different than LilyPad products that come in a panel configuration. The LilyPad LEDs are attached together, but not in a functional circuit. You will need to snap them apart before sewing into a circuit.





LilyPad LED White (5pcs) O DEV-13902



LilyPad LED Red (5pcs) © DEV-14013



LilyPad LED Yellow (5pcs) O DEV-14014

What Is Conductive Thread?

Conductive Thread is a specialty thread made with stainless steel fibers. It can be used instead of copper wiring to connect LilyPad (or other e-textile) pieces together to create circuits.

If you are using a LilyPad kit such as the LilyPad Sewable Electronics Kit, you will have a conductive thread bobbin available to use.

SparkFun carries a few conductive thread options:





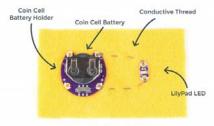
Conductive Thread - 60g (Stainless Steel) • DEV-11791 Conductive Thread Bobbin -30ft (Stainless Steel) © DEV-10867



Sewing with Conductive Thread

The examples in this tutorial will walk through creating a conductive thread circuit connecting a LilyPad Coin Cell Battery Holder to LilyPad LEDs. These techniques will be useful for connecting any LilyPad pieces together.

Most LilyPad projects use conductive thread to complete electrical circuits. The following sections will introduce you to some basic sewing techniques as well as a few special pointers for using conductive thread to build working circuits. Even if you're already familiar with using a needle and thread, this section may still be useful to you, specifically where it pertains to sewing with LilyPad parts.



Parts of a LilyPad Circuit



Each LilyPad piece has large holes with conductive silver pads called sew tabs. These tabs are designed to give you plenty of room to pass a needle and thread through the hole several times. Before you begin stitching your circuit, identify the sew tabs you would like to connect, and orient them so they are easily accessible in your design. If following along with SparkFun templates, the pieces will have a specific location on the design for both ease of sewing and visual appeal.

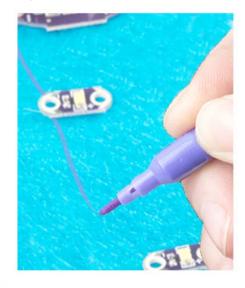


We recommend using a small dot of hot glue (preferred) or fabric glue to attach each LilyPad piece to the fabric to keep it from moving while you sew. Make sure not to accidentally seal up the holes in the sew tabs.



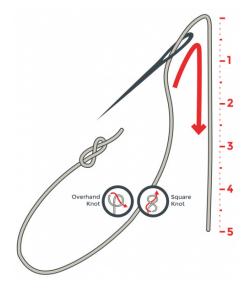
To help plan where the stitches will go, you can use a marker to draw lines

between the components.





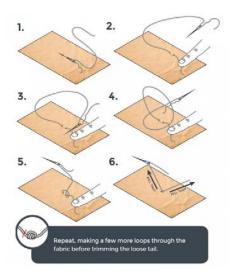
Cut a piece of conductive thread approximately 2 feet long. Push one end of the thread through the eye (opening) of the needle and pull through, leaving a tail of about 5 inches.



Before you begin sewing your project, you will need to tie a knot at the long end of the thread to prevent you from completely pulling it through the fabric. You can tie a simple overhand or square knot. The next sections will explain a few other knot methods.

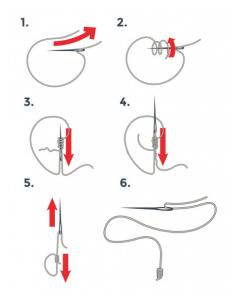
Starter Knot

A starter knot is a method of starting your stitch with a knot directly on your fabric.



Quilter's Knot

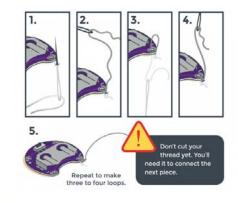
The slightly more advanced quilter's knot is a way to tie a quick, secure knot on the thread. After some practice, this knot can be tied very quickly.



 Δ Always remove your battery when working on your project to avoid damaging your components.



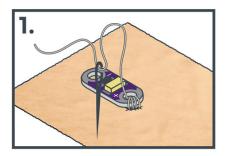
We'll stitch conductive thread around LilyPad sew tabs in our circuits to connect the pieces together. It's important that you make three to four loops each time you connect your thread around an empty sew tab and pull the thread snug with each pass. This ensures you have made a strong electrical and physical connection between the thread and the sew tab. Pull loops tight before continuing your stitch.





After sewing loops around a sew tab, a running stitch will enable you to connect LilyPad pieces together with a continuous length of conductive thread. Follow these steps:

Push the needle through the fabric about $\ensuremath{^{\prime\prime}}\xspace"$ in the direction of your stitch path.



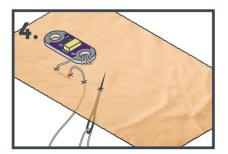
Pull the slack of the thread through so it sits flush with the fabric.



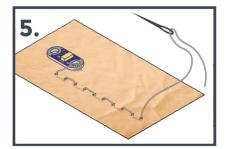
Push the needle back up through the fabric another $1\!\!\!/_4\!\!"$ along the stitch path.



Pull the slack of the thread through so it sits flush with the fabric.

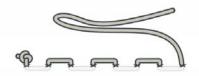


Repeat this process to travel along the path to the next LilyPad piece you want to connect to, keeping stitches evenly spaced.

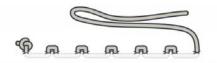


Running vs. Hidden Stitch

In a basic running stitch, the stitching will be even on both sides of the fabric.



To hide the stitches so that they are not seen on the outside of the project, make a longer stitch on the back of the project and a very small stitch on the front of the project. This method is called a "hidden stitch."



As you sew, flip your fabric over every so often to make sure the conductive thread isn't getting knotted or tangled. If you are just starting out with sewing, your stitching may take some practice before it feels comfortable or easy. Remember to be patient with yourself and take your time while stitching. If your thread breaks, you can stitch onto existing conductive thread to continue the electrical connection.



Both running and hidden stitches will enable you to connect LilyPad components together with a single length of conductive thread. To connect two LilyPad pieces, continue stitching after completing three to four loops around the sew tab.



Connecting Multiple LilyPad Pieces

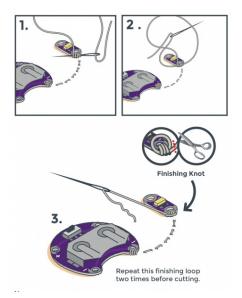
To connect more than two LilyPad pieces, instead of trimming your thread and starting over, continue stitching to the next piece, make three to four loops, and repeat as necessary. There is no need to use a new length of thread if the pieces will share a connection.







When you have completed connecting components, use a finishing knot. Thread tails can cause electrical shorts, so be sure to trim your thread afterward.



Checking for Conductive Thread Short Circuits

Watch out for any loose threads or knot tails in your project. If any piece of the conductive thread from the positive (+) side of your circuit accidentally touches the negative (-) side, it can cause a short circuit. A short circuit connects the battery to itself and bypasses the rest of your project causing an unwanted amount of current draw from the battery. Stitching directly over stitches in another part of the circuit can also cause a short.



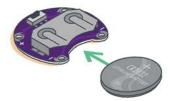
▲ One of the most common short circuits in e-sewing happens when a loose thread tail near the negative tab on the battery holder touches the battery. Always check your stitching before powering your project.

It's important that your stitches do not cross over each other or touch other parts of the circuit. The batteries used in these projects shouldn't burn or shock you if they short circuit (although they may heat up), but higher voltage projects or power sources could be dangerous.

KNOT TAIL IS TOUCHING	OVERLAPPING STITCHES	THREAD IS TOUCHING ANOTHER PART OF BOARD	STITCHING ACROSS
55	-0-		

Installing Your Battery and Testing Your Finished Circuit

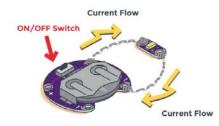
Once all your pieces are connected with conductive thread, your finished circuit needs a power source. Install your coin cell battery, positive (+) side up, into the battery holder. The image below shows how to place a battery in a LilyPad Coin Cell Battery Holder.



Always remove your battery if you need to continue working on your project to avoid damaging your components.

After completing the conductive thread connections, switch your circuit on, and see what it can do! If the circuit fails to work, you may have a short, a loose connection, a reversed component, or even something as simple as a dead battery.

When you turn on the battery holder switch, current flows through the conductive thread to the other parts of your circuit.



Read more about current flow and electricity here:

- What is a Circuit?
- · What is Electricity?

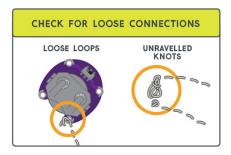
Or continue on to Project 1: Glowing Pin of the LilyPad Sewable Electronics Kit to build your own circuit.

Troubleshooting

As you work on e-sewing projects, you may encounter problems such as loose connections that keep LEDs from lighting or cause your circuit to malfunction. Most LilyPad tutorials have a troubleshooting section to help you identify and solve problems with your circuit.

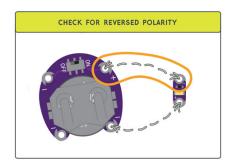
Circuit only working sometimes? Check for loose connections.

If the conductive thread is not making a tight connection to the LilyPad piece's sew tabs, current will not be able to flow through consistently. If the project moves, the conductive thread may pull away from the sew tab and disconnect the circuit. To fix, pull stitching tight with tweezers or a needle if possible. You may also sew over the top of existing thread to create more tension and hold the thread securely to a sew tab.



Circuit not working? Double check your polarity.

Some LilyPad components are polarized, meaning electric current can only flow through them in one direction. If sewn into the circuit incorrectly, they will not function. Double check the labeled sew tabs before you stitch to make sure they are oriented correctly.



Other issues to check for:

- Make sure the switch on your battery holder is in the ON position.
- Check to see if your battery is dead. You can do so with a multimeter. Try installing a spare battery.
- If following a project template, double check that the components are connected together in the right configuration

If you are still having trouble, you can use a multimeter to check for continuity or issues with your circuit. Our How To Use a Multimeter tutorial will help you get started.

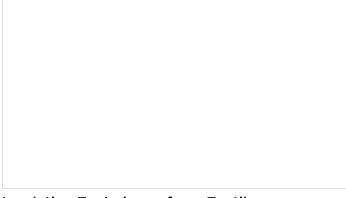
Click here to view a pdf of Troubleshooting pages from the LilyPad Sewable Electronics Kit.

Caring For Your Project

Unlike copper wire, which has a coating, conductive thread is uninsulated. This means the thread behaves like bare wire and can accidentally short circuit if stray strands come in contact with each other.



To avoid any accidental short circuits after the project is stitched and tested, we recommend covering the thread with a thin layer of fabric glue, fabric paint, or an additional layer of fabric. This is especially important for projects that are wearable or three-dimensional. Never work on a metal surface when using conductive thread. For more detailed insulation instructions, take a look at this tutorial:



Insulation Techniques for e-Textiles

JANUARY 22, 2015 Learn a few different ways to protect your conductive thread and LilyPad components in your next wearables project.

Cleaning Your Project

If your project gets dirty, remove the battery and carefully hand wash with mild detergent. Let your project air dry; a dryer can damage the LilyPad pieces or stitching.

Resources and Going Further

Ready to start stitching some circuits? Check out these projects from the LilyPad Sewable Electronics Kit:

- Project 1: Glowing Pin
- Project 2: Illuminated Mask
- Project 3: Light-Up Plush
- Project 4: Night-Light Pennant

Light-Up Plush

Craft a light-up plush with LilyPad LEDs controlled by pressing a button and sliding a switch in the creature's hands.

Night-Light Pennant with LilyMini ProtoSnap

Use the pre-programmed LilyMini ProtoSnap to make an interactive pennant that reacts to ambient light levels.



Create a quick and easy piece of e-textile art using a LilyPad LED, battery holder, conductive thread, and coin cell battery. Illuminated Mask Use LilyPad LEDs, a switched battery holder, and coin cell battery to make a fun light up mask for your next costume party.